



**BEFORE PROCEEDING READ THE FOLLOWING DISCLAIMER:**

The information contained in this installation guide is anecdotal, is provided by non-professional LS owners, and is not endorsed by LS Concepts. Hopefully installers will find this information useful; however they should use caution and common sense before undertaking any of the procedures described, as working on automobiles may be dangerous. LS Concepts makes no representations of the effect non-professional modifications or servicing may have upon the warranty or safe operation of your vehicle.

## **Lincoln LSE Body Kit Installation Instructions**

*Typical List of Contents:*

- 1- Front Fascia*
- 2- Side Rockers*
- 1- Rear Valance*

*Necessary Tools:*

- Body Fork*
- 10 mm socket 1/4" drive*
- 8 mm socket 1/4" drive*
- 5.5 mm socket 1/4" drive*
- 6"- 1/4" drive extension*
- 1/4" drive universal*
- 1/4" drive ratchet*
- Drill motor*
- 1/8" drill bit*
- 1/4" and 3/16" drill bit*
- Phillips Screw driver*
- 90° Phillips Screw driver*
- Regular Screw driver*
- Wire Stripper*
- Wire Crimp*
- Pliers*
- Rivets and Rivet Gun*

### **IMPORTANT**

**BEFORE YOU INSTALL OR PAINT ANY PARTS**, always pre-fit the parts to the vehicle. This ensures you the opportunity to return the part if you are not satisfied. We are not responsible for any costs associated with painting items. We want to make sure you are completely satisfied with your purchase before you paint.



## PAINT INSTRUCTIONS

The body parts have been factory primed with Transtar Hydroflex® Waterborne Primer. Hydroflex is a flexible, low V.O.C. Waterborne primer that provides excellent paint adhesion on this type of plastic. This primer can be very sensitive to solvents. The removal of this primer is costly, difficult and not very practical. Please follow the recommended refinishing instructions outlined below.

### RECOMMENDED REFINISHING STEPS:

1. Wash the surface of the part with soap and water to remove any surface contaminants, rinse and dry thoroughly with a clean, soft, lint free cloth.
2. For best results, use gray sanding pad, such as 3M's ScotchBrite, to scuff the entire surface of the part.
3. If sanding is necessary, dry sand with 360 or finer grit sandpaper. Upon sanding, if the film appears to be thin (less than one mil), we recommend that an additional application of Transtar Hydroflex® Waterborne Primer be applied to the part. Allow the primer to dry thoroughly prior to the application of the sealer, base coat and clear coat.
4. Re-clean the part, rinse and dry with clean, soft, lint free cloth.
5. Refer to the paint manufacturer instructions for proper application of sealer, color, and/or clear coats as instructed for the painting of flexible parts.

### MANUFACTURER'S LIMITED LIFETIME WARRANTY

The manufacturer warrants to the first purchaser of any of the above named products at retail that the material in the product will not fracture or break under normal conditions of use. The limited warranty shall be in effect from the date of the products first installation on such first purchaser's vehicle and only while the original purchaser at retail owns the vehicle on which the product was first installed. Subject to all conditions and limitations of this limited warranty, the manufacturer will replace, during the warranty period, any part while the original purchaser at retail owns the vehicle on which the product was first installed. Replacement parts may be obtained by contacting the retail agent selling the product. The purchaser's receipt or other proof of purchase may be necessary. All products sold by the manufacturer are primed, but unpainted, and no warranty is made with respect to any painted surface or with respect to peeling, cracking, blistering, running, chipping, or any other defect or condition in the painted or finished surface of the product. This express limited warranty does not apply to damage caused by improper installation, painting or finishing, or by any misuse, abuse, vandalism, any accident or collision with any vehicle or object, or any use contrary to written instructions furnished with the product by the manufacturer. The foregoing limited warranty is the sole and exclusive express warranty provided by the manufacturer for the product. Moreover, any IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY ONLY FOR THE WARRANTY PERIOD DESCRIBED ABOVE, i.e., WHILE THE ORIGINAL PURCHASER OWNS THE VEHICLE UPON WHICH THE PRODUCT IS FIRST INSTALLED. The manufacturer and LS Concepts also disclaims any liability for incidental or consequential damages in connection with the product. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other legal rights which vary from state to state.



## INSTALLING THE LOWER REAR VALANCE

1. Remove Rear Wheels
2. Remove screw holding rear wheel well to valance and remove retainer immediately above to aide in valance removal (one on each side)
3. Drill out rivets holding valance to brackets (two on each side)
4. Remove two 8 mm bolts holding valance to brackets along bottom rear edge of trunk floor pan.
5. Remove screws holding valance to the rear fascia
6. Remove “j-clips” from stock valance for reuse
7. With valance removed, cut exhaust tips off mufflers (*This is required to add exhaust tips to protrude through the exhaust port. It is recommended that you have a local muffler shop add/install the exhaust tips*)
8. Install stock “j-clips” onto new lower rear valance
9. Place valance into position; align valance ends at rear wheel opening
10. Starting at wheel opening install and tighten screw alternating from side to side
11. Align brackets and install new pop rivets

## REMOVING FACTORY SIDE ROCKERS

1. Before lifting vehicle, open door and remove the weather strip from the top edge of the stock rockers where the door meets. *Note: Use care when removing weather strip held in place by small pushpins, you will reuse stock weather strip and pushpins.*
2. Lift vehicle and remove wheels
3. Remove screws (two on each side) holding rocker at rear wheel opening. **\*\*Remove “j-clip” from rear stock rocker and install onto new rocker in same location\*\***
4. Remove screw (one on each side) from front end of rocker
5. Remove pushpins (eight on each side) holding rockers along bottom edge to car, you will reuse these pushpins
6. Top edge of rockers held on with aggressive clips; firmly grasp bottom edges, pull upward and outward. You will reuse stock clips to mount the new rockers.
7. Remove all rocker retaining clips from vehicle body.

## INSTALLING NEW SIDE ROCKERS

1. Install stock rocker retaining clips into new rockers
2. With front door open and rear door closed (*it is important that rear door is closed to prevent possible damage to rocker*). Place rocker into place and starting at the front of rocker align retaining clips with holes in body and push into place. When you get to the retaining clips under the rear door, open the rear door and continue to align clips into holes and push into place
3. Attach bottom edge of rockers using stock pushpins in stock locations
4. Install screws into edges of rockers using stock screws in stock locations
5. When vehicle is back on ground, reinstall weather stripping



## REMOVAL OF FACTORY FASCIA

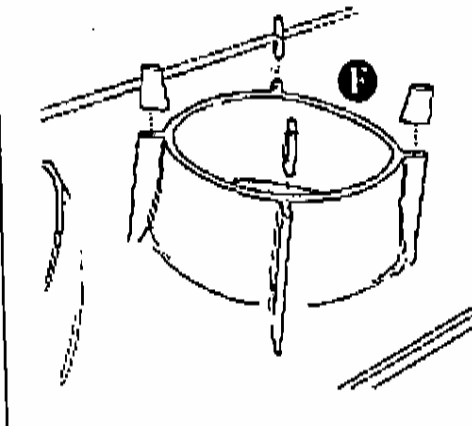
1. Remove front wheels
2. Remove screws (13 – 5.5 mm) from splash guard and bottom side of wheel well splash guard
3. Remove forward wheel wells splash guards, held in place by pushpins (one on each side) and screw (one on each side). Pull forward and down.
4. Unplug stock fog lamps and side marker lamps
5. Remove 8 mm bolts (two on each side) holding fascia to fender just ahead of wheel opening
6. Raise hood and remove trim piece at grille opening from top of fascia. Three pushpins and a temperature sensor.
7. Remove front fascia – push down on each end to dislodge clip. Pry down on the 3 tabs in the center of fascia and pull fascia off.
8. Remove side marker lenses for reuse.

*Note: The new fascia is designed to use stock “LS Sport” side marker lenses. If your side marker lenses are not from the “sport” model then you need to order new sport side marker lenses from your local Ford or Lincoln/Mercury dealer. The part numbers are 2W4Z-15A201-BA and 2W4Z-15A201-BB.*

9. Remove stock mount hardware from each end of fascia just in front of wheel opening for reuse

## INSTALLING NEW LSE ROUND FOG LIGHTS

1. Turn new front fascia over and rest on a soft towel to prevent scratching
2. Cut the desired length off of the tabs on the fog light port holes. You may need to trim a little off at a time to get the desired depth for the fog light. See picture below:



3. Drill top holes with 1/8” drill bit and install LSE Round Fog Light to the port hole. Use 1/8” screws to mount the fog lights.
4. Once the front bumper is installed the factory wiring connectors will connect into the factory round fog lights.
5. It is recommended that after installation of the new front fascia that the fog lights be aimed properly.



## INSTALLING NEW FRONT FASCIA

1. Install stock side marker lenses into fascia
2. Install butt end connector to stock LSE round fog lights. This is much easier to do while the front fascia is off the vehicle.
3. Place stock mount blocks on to fascia in stock locations
4. Place stock energy absorber into fascia and center
5. Place fascia onto vehicle using stock mounting locations and hardware
6. Reinstall wheel well guard and bottom splash guard

This completes the installation of the Lincoln LSE body kit. Should you have any questions about the installation of the kit please contact us at [info@lskoncepts.com](mailto:info@lskoncepts.com). Thank you for your purchase and we look forward to serving you in the future.

LSKONCEPTS